

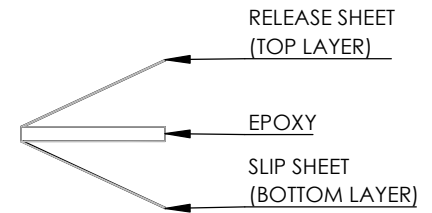
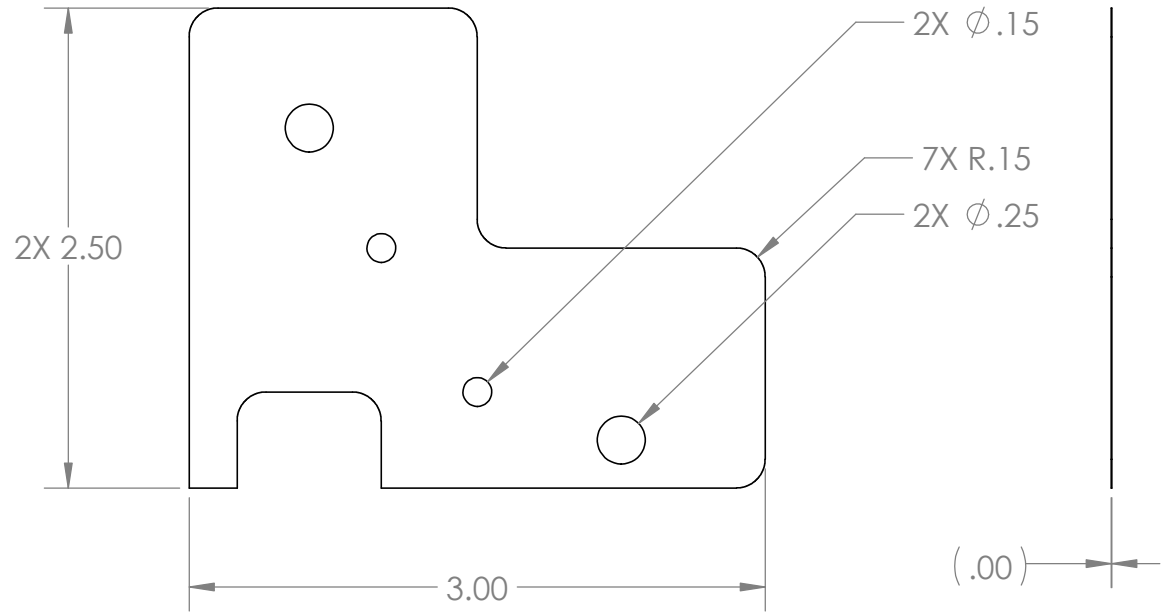
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Notes:

- 1. Material: Ablefilm 5025E, .004" thick.
 - 2. Finished pre-form must be free of any burrs, edge debris and discoloration
 - 3. Each shipping lot must include C of C, and epoxy manufacture date and expiration date.
 - 4. Packaging: (Suggestions below. Appropriate packaging instructions protects the pre-forms in transit and storage and should also minimize the times that the pre-forms will be moved at your facility. If we package them in jewelers boxes, then it is best to package the amount that will be processed in one shift. Large pre-forms, or large panels of pre-forms tabbed together are best packaged between rigid boards.)
 - a. Package in jewelers boxes XXX per box.
 - b. Package between rigid boards
 - 5. Parts to be shipped on cold packs per the manufacturer's specification for shipping and storage requirements.
 - 6. Pre-form must have XXX months of shelf life remaining upon receipt. Any other remaining shelf-life must be approved in writing by purchasing prior to shipment. (The films from Henkel and Rogers only guarantee a 50% shelf life from the manufacture date. The manufacturers will not accept any orders requiring 75 or 80% shelf life. Please see the shelf life of the films we carry below)
 - a. 5025E- 6 months
 - b. CF3350- 9 months
 - c. ECF561E- 12 months
 - d. Coolsan TECA- 12 months
 - e. 5020K- 12 months
 - f. 550K- 12 months
 - g. 561K- 12 months
 - 7. Dimensions of the part to be within .005" of CAD data unless otherwise stated.
- Process with "Sticky Release" sheet top and "Slip" sheet bottom. (5025E and CF3350 material have release sheets with different adhesion levels. We can process these either way. Please consult with your assembly folks to see if they have a preference, if at all. This does not apply to other films Bonding Source stocks)

TOP VIEW (SAMPLE IMAGE)



Suggested Source of Supply
 Bonding Source
 One Perimeter Road
 Manchester NH 03103
 603-565-9600

ITAR STATEMENT
 YOUR COMPANY'S ITAR STATEMENT HERE

PROPRIETARY AND CONFIDENTIAL
 YOUR COMPANY'S PROPRIETARY STATEMENT HERE

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±.010
 THREE PLACE DECIMAL ±.005

MATERIAL: SEE NOTES
 FINISH: N/A

| | NAME | DATE |
|-----------|------|------|
| DRAWN | | |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |

| | | |
|-------------------------|----------|--------------|
| TITLE: SAMPLE | | |
| SIZE A | DWG. NO. | REV |
| SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1 |

2

1

B

B

A

A